



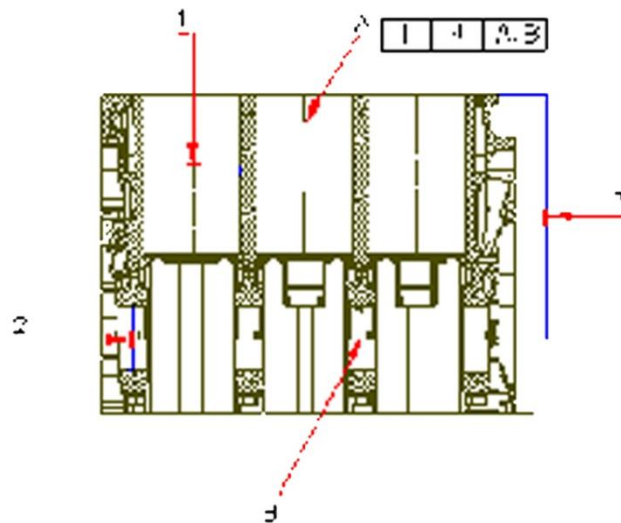
- ◆ GAUGING AUTOMATION
- ◆ MECHANICAL # AIR # ELECTRONIC
- ◆ MULTI - GAUGING
- ◆ SPC # MSA & GMS SOFTWARE
- ◆ CUSTOMIZED GAUGING SOLUTIONS



LJES  
LIDYOG RATHNA  
AWARD WINNER



## Task Cylinder Block Gauging Automation M/S Mahindra & Mahindra (Chakan)



- 1) Cylinder Bore Dia, Ovality and taper - 3 cylinders & 2 Cylinder
- 2) Crank Bore Dia, Ovality and taper - 3 cylinders & 2 Cylinder
- 3) Crank Bore Axis distance w.r.t face
- 4) Perpendicularity of Crank Bore Axis w.r.t Piston Bore
- 5) Grading
- 6) Online SPC Analysis

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